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Ref #: 0091

Water Soluble Gel Formulation with High Water Content

SYLVAGEL™ HP5 provides structure for this gelled block that dissolves in water and releases fragrance and dyes or actives into solution.

No.	Ingredient	CAS Number	Supplier	Weight Percent
1	SYLVAGEL™ HP5	1093268-37-1	Arizona Chemical	10.00
2	Ethox MO-5	9004-96-0	Ethox Chemicals	25.00
3	Dipropylene Glycol	110-98-5	Various	10.00
4	Water	7732-18-5	Local	33.00
5	Glycerin	56-18-5	Various	10.00
6	Fragrance*		Various	10.00
7	Dye or actives		Various	2.00
				100.00

- Process Details:**
1. Mix SYLVAGEL™ HP5, Ethox MO-5 (surfactant) and Dipropylene glycol and heat to 95°C while mixing under gentle agitation.
 2. Once homogeneous, lower the temperature to 60°C.
 3. Add Water, Glycerol, Fragrance and dye or actives.
 4. Mix until uniform. Pour into final containers.

Properties: Clear soft gel
*Ocean Fragrance from Continental Aromatics