



Product Data Sheet

UNI-REZ[®] TP101 HOT MELT POLYAMIDE ADHESIVE

FEATURES

- Low softening point
- Excellent flexibility
- Non-stringing
- Good release

APPLICATIONS

- Footwear toe-puff
- Leather goods
- Fabrics

PROPERTIES	SPECIFICATIONS
Softening Point , °C, Ring & Ball, ASTM E 28	112-125
Viscosity , LVT Brookfield, Spindle # 31, mPa·s at 190°C, ASTM D 3236	4000-4500
Colour , 40% in n-Butanol, Gardner	7 Maximum
	TYPICAL VALUES
Acid Value , mg KOH/g	11.0
Amine Value , mg KOH/g	0.9
Open Time , sec., 10 mil film, ASTM D 4497	<5
Specific Gravity , 25°C	0.96
Tensile Strength , MPa, ASTM D 1708	5.1
Elongation , %, ASTM D-1708	350
Tensile Modulus , MPa, ASTM D 638	155
Mandrel Bend Flexibility , (1" diameter), pass, °C, ASTM D 3111	-10



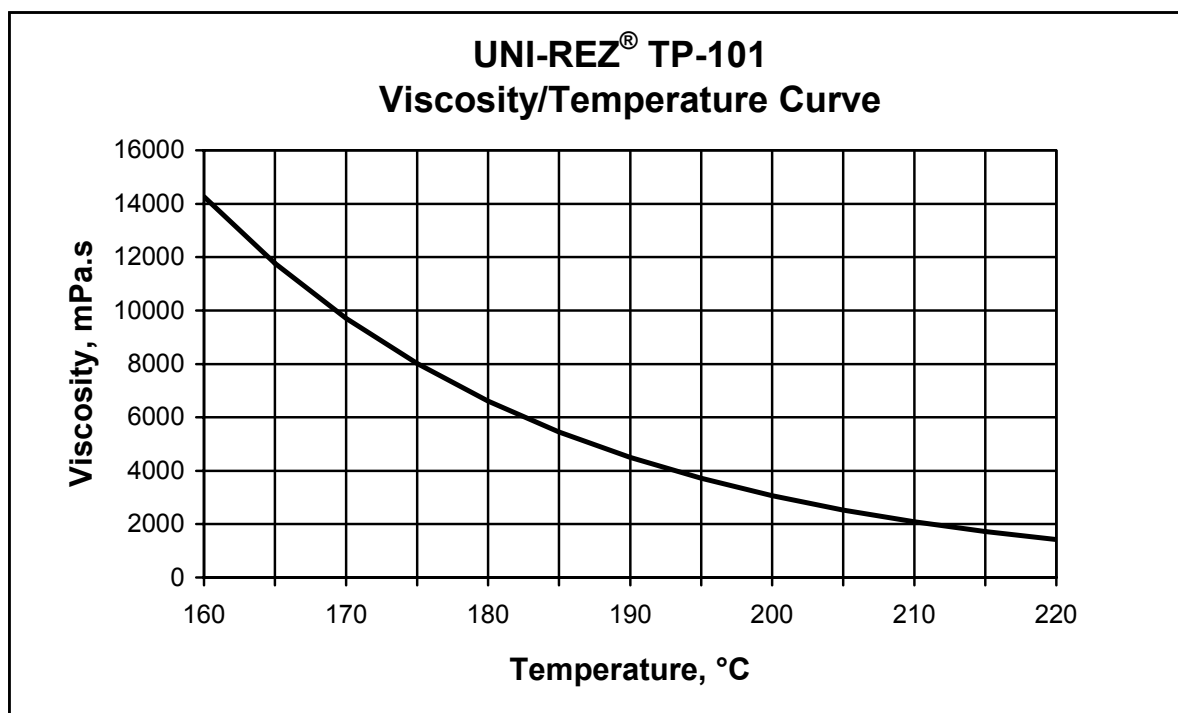
Arizona Chemical, PO Box 60053, 1320 AB Almere, The Netherlands
Telephone +31 36 546 2800 Telefax +31 36 546 2811 Web www.arizonachemical.com

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The information and statements herein are believed to be reliable, but are not to be construed as a warranty or representation for which we assume legal responsibility. Users should undertake sufficient verification.



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HANDLING & STORAGE	This product will slowly absorb moisture from the air, which may cause foaming when the resin is melted and may result in inadequate bonds. Partially used containers should be closed tightly or the remaining resin should be transferred into an airtight container and kept in a cool, dry area.
SHIPPING CLASSIFICATION	Non-hazardous.
CN CODE	31089000
PACKAGING	Amber coloured beads in 50 lbs polyfoil lined bags.
HEALTH & SAFETY	For handling and processing precautions, please consult the corresponding Material Safety Data Sheet.



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